## Causes of irregularities

Classification	Causes
Problem with quality assurance	Inadequate maintenance of the inspection mechanisms for quality assurance systems
systems	Inadequate guidance from top management of division where the quality assurance system is used
	Lack of systems for deterring data alteration
	Lack of internal checking functions
Problem with attitude, corporate	Inadequate awareness of the importance of compliance
climate behind irregularities	Lack of awareness of accountability of quality requirements
	Poor communication in the workplace and between work areas and head/branch offices
Problem with the method of legal	Improper specifications and other documents
compliance	Lack of understanding of laws and in-house rules